



Research Plan for Advanced Controls Development as Part of ASI

PIs: Ahmad Al Rashdan, Craig Primer Co-PIs: Jake Farber, Maria Coelho, Vaibhav Yadav

Advanced Sensors and Instrumentation (ASI) Annual Program Webinar October 24 – 27, 2022

Jake Farber, Ph.D. Research Scientist



Advanced Reactor Objectives



Highly autonomous Fabricated offsite

Profitability

Flexibility

Variable power ratings Rural locations

Non-electricity processes Small footprint

Research Objectives and Impact



The objectives of this research are to:

- Identify control system requirements to enable more autonomous operations
- Assess how digital twins could be used to meet some of those requirements
- Identify remaining research gaps that need to be resolved



This effort provides a roadmap for advanced reactor vendors and researchers to transition from the current state of reactor operations to more autonomous operations

Types of Control



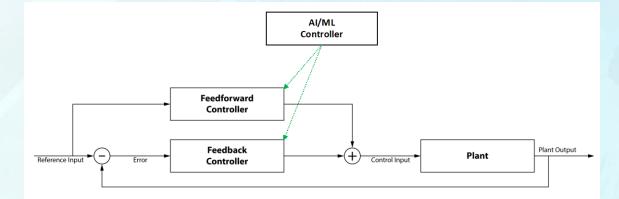
Logical Control

• IF, AND, OR, etc.

Reference Input Feedback Reference Input Feedback Controller Plant Output Plant Output

High Performance (HP) Control

• Continuous tracking of a process



AI/ML Control

• Like HP control or as supervisory control

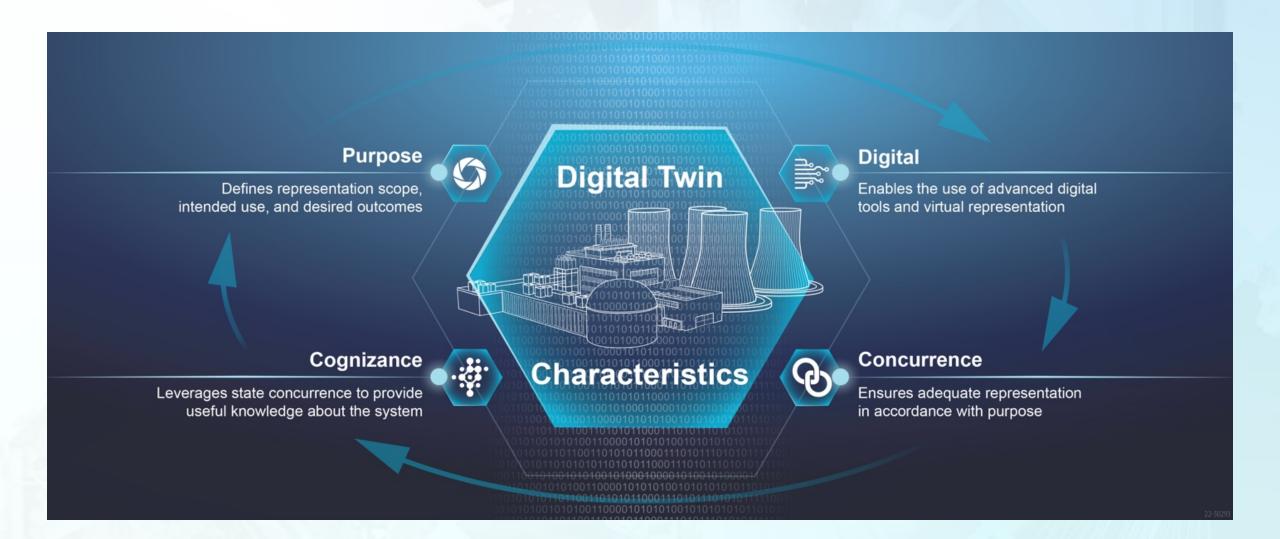
Requirements



Unique Aspect	Challenge	Control Requirement
Regulatory Requirements	AI/ML control may not meet regulatory requirements, such as deterministic and explainable behavior	Include an interface control layer between any AI/ML decision making and the plant
Operating Environment	I&C equipment will endure harsh environments for extended periods, increasing probabilities of failures	Identify and compensate for sensors, communications, and electronics failures
High Consequence	Manual investigation may not be feasible to reduce uncertainty and avoid shutdown	Incorporate risk elements to prevent unnecessary loss of generation
Highly Coupled	Compact and simpler designs will produce strongly coupled systems, making "isolated" control less feasible	Integrate highly coupled control loops and state-awareness methods
Evolving Knowledge	Novel concepts of physics and operation will be used that may not be fully understood or validated	Incorporate robustness into the control loop
Operating History	There will be limited operating history with which to make operational decisions	Use software models to identify, react, and track unanticipated physical phenomena
		Define the human role and allowable human interventions

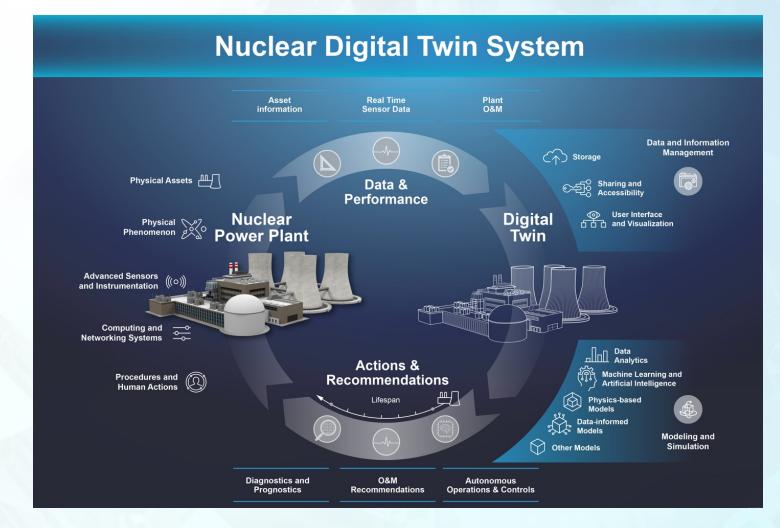
Definition of Digital Twins





Capabilities of Digital Twins





7

Digital Twins in Control

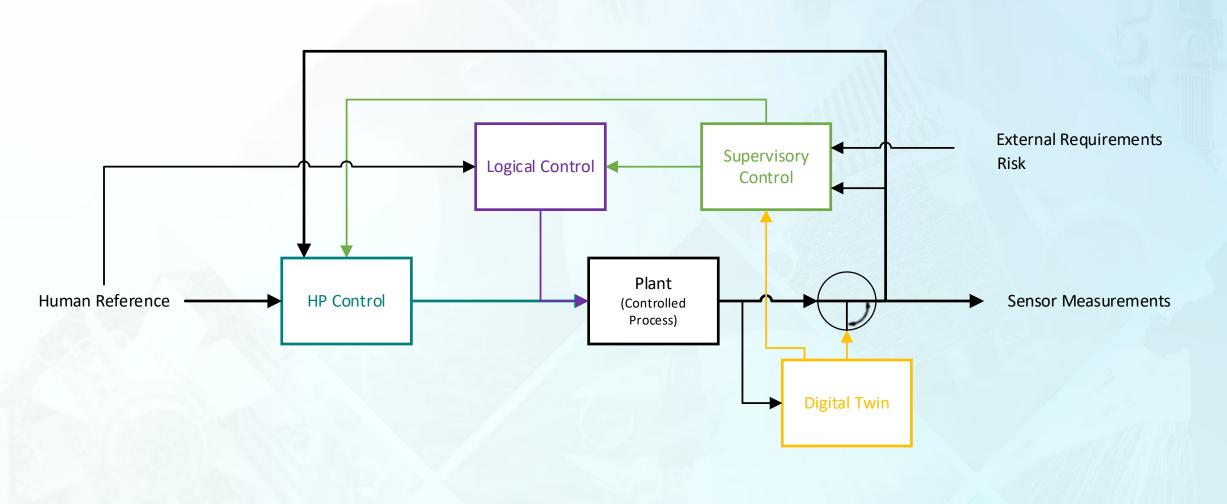


Design	Create virtual sensorsOptimize the controller
Testing	 Assess control response to design-basis accidents Assess control response to beyond design-basis accidents
Operations	 Determine the external operational state Estimate the internal system state Understand and react to beyond design control scenarios
Maintenance	 Evaluate impact of changes to control functions in case of failures Reoptimize control response (e.g., from aging or maintenance)

Integrating Controls and Digital Twins

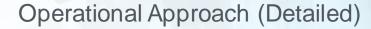


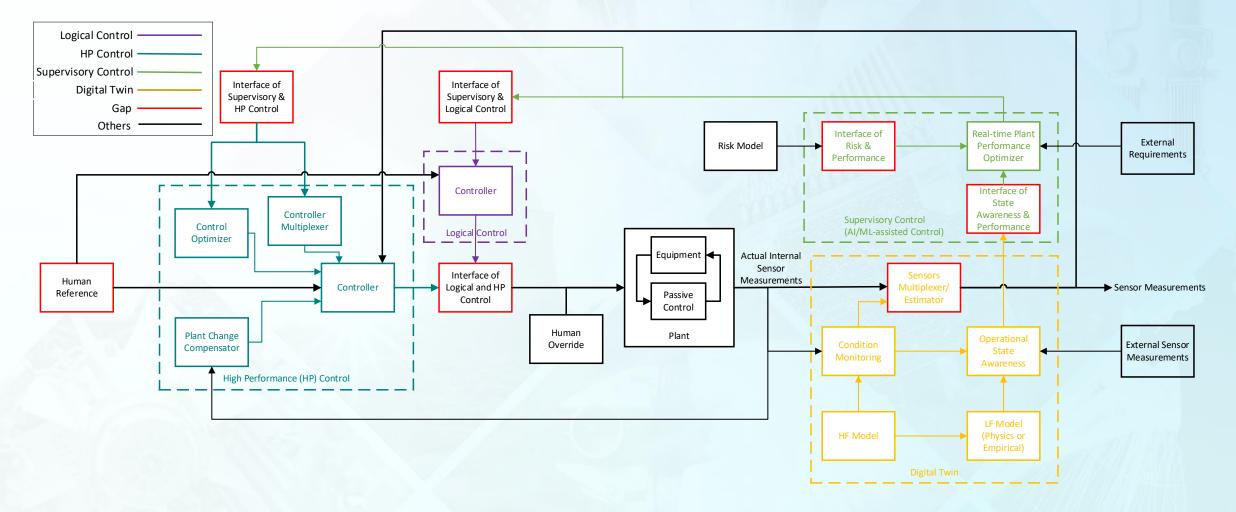
Operational Approach (Abstract)



Integrating Controls and Digital Twins



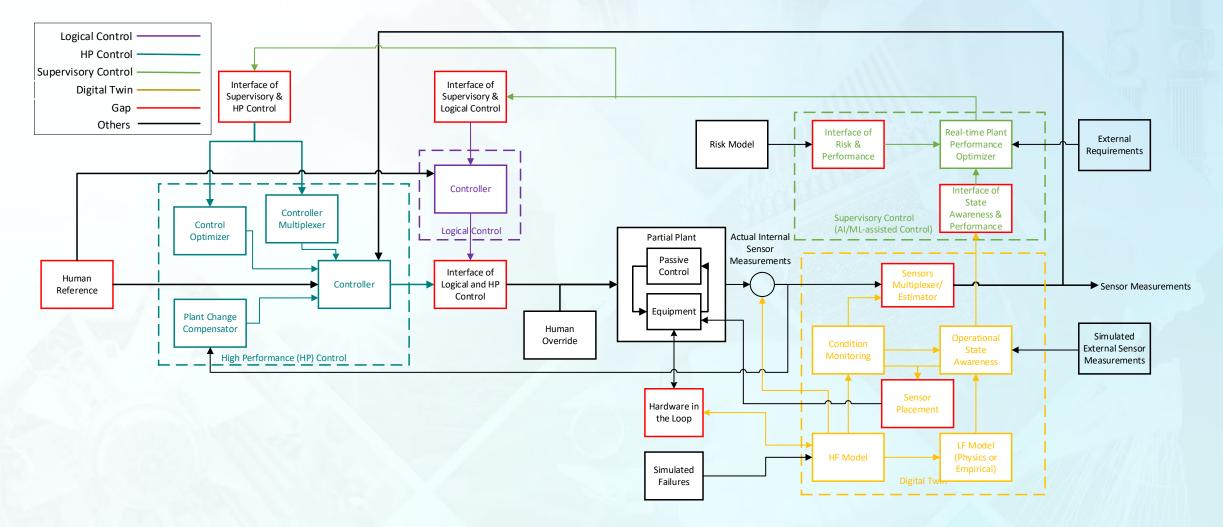




Integrating Controls and Digital Twins







Concluding Remarks



- The unique aspects and challenges of highly autonomous operations were assessed, which resulted in a set of control system requirements
- To meet the requirements, a layered approach was proposed that interfaced a supervisory control system with a digital twin
- This led to gaps that can serve as a roadmap for future research on controls in advanced reactors

Jake Farber, Ph.D. Research Scientist, Idaho National Laboratory jacob.farber@inl.gov



Integration of Control Methods and Digital Twins for Advanced Nuclear Reactors

Ahmad Al Rashdar Jacob Farber Maria Coelho Craig Primer Vaibhav Yadav



INL is a US. Department of Energy National Laborato operated by Battelle Energy Alliance, LLC





Thank You